Date: December 9, 2011 No. B-2084

Service Bulletin

Ariens Company
655 W. Ryan St.
Brillion, WI 54110
www.ariens.com

Product Family: 81503400 Snow Thrower Attachments

Subject: Sno Thrower Attachment Belt Alignment

Dealer Action: Install Sub-Frame Top Plate (04446351) Prior to Sale or Use

Model	Description	Serial Number Range
815034	42”/46” Zoom XL/ZT XL Snow Thrower	000148 – 000179

The Ariens Company has received field reports of poor clutch belt alignment on the above Ariens and Gravely Sno-Thrower Attachment for XL series riding mowers. This can result in the clutch belt coming off while operating the snow thrower attachment. To eliminate possible belt issues, dealers must install the new Sub-Frame Top Plate (04446351) for proper unit performance.

Dealers may also install the Top Plate on attachments with serial number 000147 and lower to improve belt alignment.

On units with serial number 000180 and higher, the new plate will be standard. New plates are identified by the word "TOP" laser cut into the plate.

Top plate installation is covered under warranty while the 815034 attachment is within the warranty period. Dealers will be reimbursed .75 hours at their standard posted shop labor rate.

For further questions please contact Ariens Technical Service at:

(920) 756-4688